



## **Keystone Installation Methods**

*Depending on your home's exterior finish, we use one of five recommended methods. All of our methods are AAMA certified.*

### **Nail Flange**

1. The siding is cut back.
2. Nail flange (using the factory-applied nailing flange)
3. The rough opening is wrapped with a waterproof membrane.
4. A wet seal is applied (a behind-the-scenes seal).
5. The window fin is set to the wet seal.
6. The window is screwed off.
7. Another layer of sealant is placed over the fin.
8. The head flashing is set in place.
9. Trim (four choices of pre-primed) is applied.
10. Sealant is applied around the trim.

### **Nail Flange with liner cut back**

This is the best installation method and most labor-intensive, as it creates a nicer look when the window sits down under the sill. It is nearly the same as above, except the liner is cut back and the window is set against the liner.

### **Nail Flange over liner**

This is nearly the same as the Nail Flange method, except the window is set on top of the liner, revealing more window frame.

### **Stucco Fin (using the factory extrusion frame)**

This installation method requires the same steps as prior methods, but the window frame is used as trim, generally on brick or concrete openings.

### **Pocket Window Install**

This application is used when replacing existing wood windows.

1. The interior trim and exterior trim is not disturbed, leaving the building envelope unchanged.
2. The new window is wet set and installed in the existing remaining pocket (existing window frame).
3. Then interior stops (OG) to match existing are applied and sealed.
4. The exterior receives a transition under the windows and the exterior is sealed.

### **Screw and Glue\***

This is an installation method of cutting off the nailing flange of the window. The window is butted up to the existing liner, and one bead of caulk is applied around the exterior of the window.

*\* Keystone only offers this service per customer request. Warranty may be altered to reflect this method. Beware of low-cost installation bids from other companies that use only the screw and glue method, as it uses the minimal amount of labor and often causes leakage and cold drafts.*